



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2020.0083.002

DVS ZERT hereby certifies that the company

**ACTech GmbH**  
**Halsbrücker Str. 51**  
**09599 Freiberg**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 14.10.2021 until 09.09.2023

Düsseldorf, 14.10.2021  
Place and date of issue

Dipl.-Ing. (FH) Prescher  
Lead assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2020.0083.002

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2, 10, 72	t = 3 - 40 mm	production welding
	8.1	t = 3 - 20 mm	production welding
135	10, 8.1	t = 3 - 40 mm	production welding
141	1.2	t = 3 - 36 mm	production welding
	10, 23, 25, 7.2, 8.1	t = 3 - 20 mm	production welding
52	8.1	-	s = 0,6 - 4 mm

### Area of Application:

- new construction of assemblies and components for rail vehicles, assemblies: prototype castings, small batches, single parts and replacement parts for railway vehicles
- except design and purchasing

### Responsible Welding Coordinator(s):

Claudia Fischer (IWE)

born: 05.09.1970

### Deputy with equal rights:

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### Representative:

Patrick Pilz (IWT)

born: 09.06.1981

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, 9606 and ISO 14732 for Mrs Claudia Fischer exist.

### registration ON EN15085:

DVSZERT/15085/CL1/083/0A1/20

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.